

Homeless Advisory Board Agenda

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Siouxland Health and Human Services Building - 2nd Floor
Monday, January 26th, 2009 - 11:30 a.m.

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- 1) Approval of Minutes - 01/05/09 minutes
- 2) Old Business
  - A. Housing First Building Committee
    - ~ Update
- 3) New Business
  - A. Homeless Family Data
    - ~ Current HAB Research
    - ~ Future Planning and Discussion
- 4) Homeless Coordinator Progress Report
  - A. Updates
  - B. Homeless Count (January 29<sup>th</sup>)
- 5) Committee Reports
  - ~ Program Committee
  - ~ Faith-Based Committee
- 6) Next Meetings: Monday, February 23, and March 16, 2009 at 11:30am
- 7) Adjournment