

## Homeless Advisory Board Agenda

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Siouxland Health and Human Services Building - 2<sup>nd</sup> Floor  
Monday, March 16, 2009 - 11:30 a.m.

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- 1) Approval of Minutes - 02/23/09
- 2) Old Business
  - A. Housing First Building Committee
    - ~ Update
- 3) New Business
  - A. 211 (Helpline Center) Community Trends
  - B. Homeless Advisory Board Structure
    - ~ New Members and Officers
    - ~ Committees
      - ~ Example-Committee to End Homelessness in King County, WA
- 4) Homeless Coordinator Progress Report
  - A. Updates
  - B. Homeless Count Update
- 5) Committee Reports
  - ~ Program Committee
  - ~ Faith-Based Committee
- 6) Next Meetings: Monday, April 6, and April 27, 2009 at 11:30am
- 7) Adjournment